

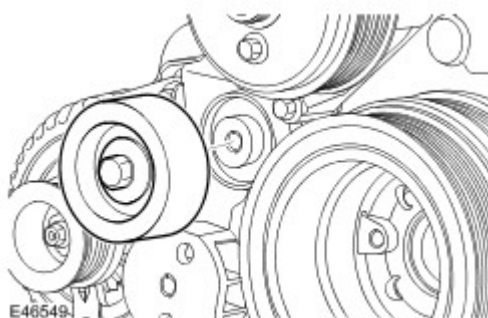
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## Accessory Drive Belt Idler Pulley (86.10.23)

### Removal

1. Disconnect the battery ground cable. For additional information, refer to [Specifications](#) (Section 414-00)
2. Remove the accessory drive belt. For additional information, refer to [Accessory Drive Belt \(86.10.03\)](#) (Section 303-05)
3. Remove the accessory drive belt idler pulley.
  - ▶ Remove the bolt.



### Installation

1. Install the accessory drive belt idler pulley.
  - ▶ Tighten the bolt to 25 Nm (18 lb.ft).
2. Install the accessory drive belt. For additional information, refer to [Accessory Drive Belt \(86.10.03\)](#) (Section 303-05)
3. Connect the battery ground cable.